

RECOMMENDED MAXIMUM WORKING TORQUE LOADS

To maximise bit life. We recommend working within the load limits as originally suggested by Camcar Textron Inc. for Torx applications.

Size	Diameter	Torque Limit	Size
T20	3.86mm	10-11Nm	T20
T25	4.43mm	16-19Nm	T25
T30	5.52mm	31-37Nm	T30
T40	6.65mm	54-65Nm	T40
T45	7.82mm	86-130Nm	T45
T50	8.83mm	132-158Nm	T50
T55	11.20mm	218-256Nm	T55
T60	13.20mm	379-445Nm	T60

N.B. Some Torx fasteners are glued into place
to prevent accidental release

To avoid breaking the tool bit when the fastener is released

**HEAT MUST FIRST BE APPLIED TO BREAK
THE GLUE BOND**